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## CLAIMS

An apparatus for cutting a workpiece, the apparatus comprising: (Original) 1. a linear feed assembly capable of automatically moving a workpiece forward and backward along its longitudinal axis; and

an automated cutting assembly having at least one cutting blade, the cutting blade rotatable about a pivot axis, movable along a vertical axis into and out of cutting contact with a workpiece, and rotatable along a bevel axis, the apparatus thereby able to cut the workpiece at a compound angle using a stab cut.

- An apparatus as in Claim 1 wherein the cutting blade is further 2. (Original) automatically movable along a transverse axis, the apparatus able to cut the workpiece at a compound cut using a stab cut in combination with cutting while moving the blade along the transverse axis.
- An apparatus as in Claim 1 further comprising a computer assembly 3. (Original) for operating and controlling movement of the cutting blade.
- An apparatus as in Claim 1, the cutting blade having a maximum cut 4. (Original) length longer than the length of the compound cut.
- An apparatus as in Claim 1, the blade having a maximum cut length of 5. Original) at least six inches.
- An apparatus as in Claim 5 further comprising upstream and 6. (Original) downstream feed assemblies operable to clamp and move workpieces, sense the presence or absence of a workpiece, determine the length of a workpiece, and position the workpiece for cutting at a selected length.
- An apparatus as in Claim 1, the blade having a maximum cut length of 7. (Original) at least ten inches.

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- An apparatus as in Claim 1 wherein the apparatus is able to cut the 8. (Original) workpiece at other than a ninety-degree bevel cut.
- 9. An apparatus for cutting a workpiece, the apparatus comprising: (Original) a linear feed system for moving a workpiece along its longitudinal axis; and a cutting assembly having a cutter blade capable of cutting the workpiece using a stab cut to create a bevel cut on the workpiece.
- An apparatus as in 9 wherein the cutting blade is further automatically 10. (Original) movable along a transverse axis and is capable of cutting the workpiece using a stab cut in combination with a transverse cut.
- An apparatus as in Claim 9 further comprising a computer assembly 11. (Original) for operating and controlling movement of the cutting blade.
- 12. An apparatus as in Claim 9, the cutter blade having a maximum cut (Original) length greater than the length of the bevel cut.
- An apparatus as in Claim 9 wherein the bevel cut is a ninety-degree 13. (Original) bevel cut.
- 14. (Original) An apparatus for cutting a workpiece, the apparatus comprising: a linear feed assembly for moving a workpiece along its longitudinal axis; and a cutting assembly having a cutting blade, the cutting blade having a maximum cut length and capable of automatically creating a bevel cut wherein the length of the bevel cut is greater than the cut length of the blade.
- 15. (Original) An apparatus as in 14 wherein the cutting blade is further automatically movable along a transverse axis.

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An apparatus as in Claim 16 wherein the cutting blade is operable to 16. (Original) automatically create at least one bevel cut on a workpiece, at least one transverse cut on the workpiece, and at least one scarf cut on the workpiece.

- 17. Canceled.
- 18. Canceled.
- 19. Canceled.
- 20. Canceled.